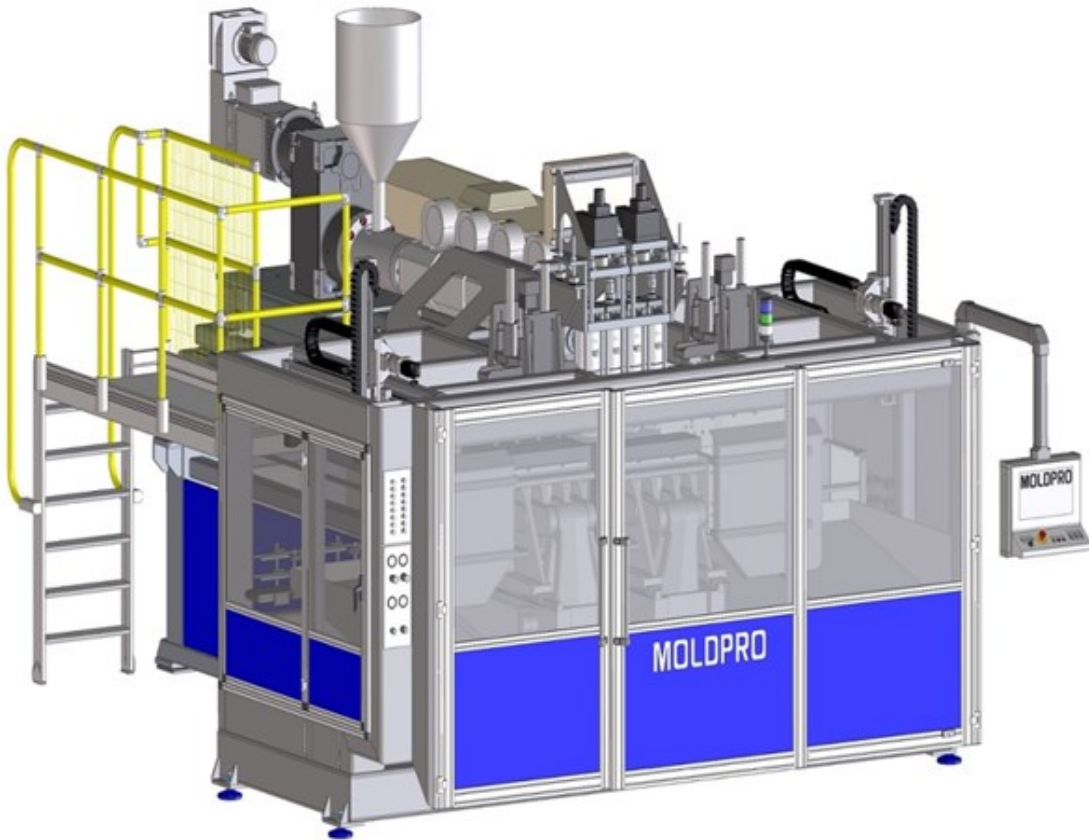


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MACHINERY & SYSTEMS INC.



**MMS 24-700**

Blow Molding

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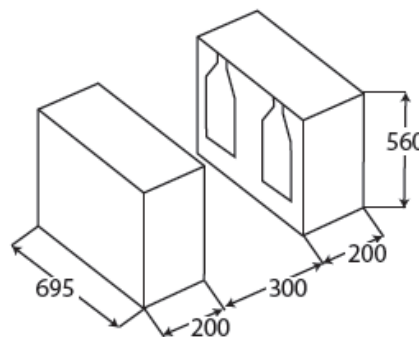
# MMS 24-700

## MMS 24-700

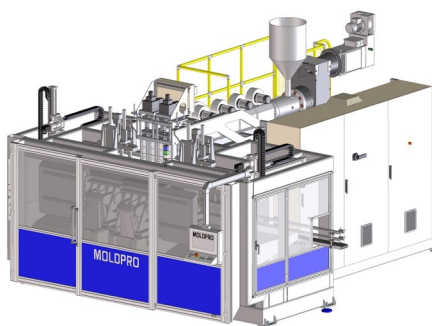
|                   |                      |     |     |     |     |     |     |
|-------------------|----------------------|-----|-----|-----|-----|-----|-----|
| <b>PRODUCTION</b> | Cavities             | 1   | 2   | 3   | 4   | 5   | 6   |
|                   | Center Distance      |     | 320 | 215 | 160 | 130 | 110 |
|                   | Max Container Width  |     | 290 | 195 | 145 | 115 | 95  |
|                   | Max Container Height | 420 | 420 | 350 | 350 | 300 | 300 |
|                   | Capacity             | 20  | 10  | 3   | 2   | 1.5 | 1   |

|                 |                |           |           |
|-----------------|----------------|-----------|-----------|
| <b>EXTRUDER</b> | Screw Diameter | 100/28 mm | 110/28 mm |
|                 | Electric Motor | 90 kW     | 110 kW    |
|                 | Max Output     | 260 kg/hr | 320 kg/hr |
|                 | Heating        | 50 kW     | 60 kW     |

|                          |                                |                  |
|--------------------------|--------------------------------|------------------|
| <b>STANDARD FEATURES</b> | Horizontal Stroke              | 700 mm           |
|                          | Dry Cycle                      | 3 Sec            |
|                          | Clamp Force                    | 24 kN            |
|                          | Air Pressure                   | 6-8 bar          |
|                          | Mold Cooling & Extruder Feed   | 140 + 30 kcal/hr |
|                          | Hydraulic Cooling              | 12000 kcal/hr    |
|                          | Oil Pump Motor Power           | 30 kW            |
|                          | Total Power Installed          | 82 kW minimum    |
|                          |                                | 170 kW minimum   |
|                          | Minimum Water Cooling Pressure | 3 bar            |



**MOLD DIMENSIONS**



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